

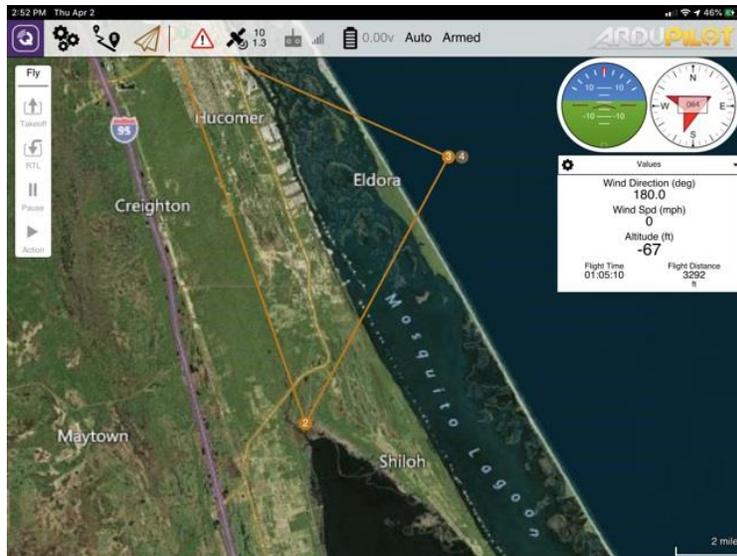
Xflight Technologies LLC
Autopilot NAV Function User Guide

Version 1.5
Nov 2020

(This manual is an addendum to the AUTOPILOT manual and needs to be read in conjunction with that manual)



Xflighttech.com



A. Terms, Conditions and Warranty.

These products are only intended to be used in LSA Class Experimental Aircraft or Ultralights (as defined by the FAA in the USA) under the full responsibility of the pilot. AHRS and Autopilot components are intended to be used for informational purposes or to manipulate secondary control surfaces only, allowing the pilot full manual control of the aircraft

See Appendix A for details

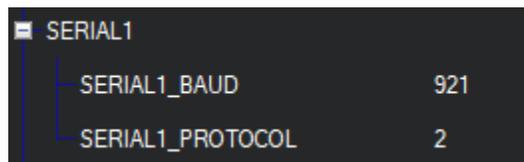
B. Setup:

1. Connect the NAV Wi-Fi module to the **TELEM1** port on the Pixhawk4 Mini Flight Controller:



2. The Flight Controller SERIAL1 parameters define the TELEM1 port configuration, and should be set to the default values as shown below:

| | | |
|-------------------------|-----|-------------------|
| SERIAL1_BAUD | 921 | 921,600 Baud Rate |
| SERIAL1_PROTOCOL | 2 | MAVlink2 Protocol |



3. Download the QGroundControl app and install on your Android or iOS mobile device (this is a free opensource application)

C. Connection and Test

1. Power up the AUTOPILOT (Leave the SERVO circuit powered down).
2. Go to your mobile device's Wi-Fi settings and connect to **PixRacer**, with password: pixracer.

Full configuration parameters:

| | |
|--|-------------|
| SSID | PixRacer |
| PASSWORD | pixracer |
| CHANNEL | 11 |
| ROUTER ADDRESS | 192.168.4.1 |
| PORT | 14550 |
| TYPE | UDP |
| Emit heartbeat | OFF |
| Only accept MAVs with same protocol version | OFF |

3. Once connected you will see the app download the flight parameters from the Flight Controller.

If you have problems connecting, try one of these possible solutions:

- a. Ensure the Wi-Fi module is connected to the **TELEM1** port on the Mini Pix Flight Controller, and that the Flight Controller is powered up
 - b. Restart the QGroundControl app (remove from memory and start up again)
 - c. Go to your device's Wi-Fi settings and ensure you are connected to PixRacer, then select the **Renew Lease** option
4. The Wi-Fi module also allows you to connect to the Flight Controller from your PC / Laptop wirelessly (just connect the to the **PixRacer** SSID) and start up Mission Planner. You will be able to change setup parameters and download flight logs.

Make sure your Waypoint radius parameters are correctly setup, in order to properly anticipate turns, e.g.:

| | | |
|-----------------------------|-------|---|
| RTL -> RTL_RADIUS | -1609 | Return to Launch radius in meters (-ve is left hand, +ve is right hand) |
| WP -> WP_RADIUS | 250 | WP radius in meters |

Note 1,609 meters = 1 mile

Operation

Please refer to the **AUTOPILOT User Guide** for full AUTOPILOT operation.

NAV function Addendum:

1. AUTOPILOT ON/OFF

- Switches the AUTOPILOT ON in Manual flight mode, ready for an automated flight mode to be set (i.e. STAB, CRUISE, NAV, HOME). This also enables the Servo PWM signals, starts flight logging (and enables the Trim switches if applicable)
- Switches the AUTOPILOT OFF, switches back to Manual flight mode, setting all other automated modes OFF. This also disables the Servo PWM signals, stops flight logging

2. NAV Mode WAIT/ON/OFF

- Switches the AUTOPILOT into NAV WAIT (olive) mode, waiting for the mobile app to upload and start a flight plan / mission
- Once the flight plan / mission has been uploaded and started will switch to ON (Green) and start to execute the mission
- OFF (red) switches NAV mode off and returns to MANUAL flight mode

3. QGroundControl App

- For a detailed explanation of the QGroundControl app please see user guide at: <https://docs.qgroundcontrol.com/en/>
- For an overview of the NAV function see: https://www.youtube.com/watch?v=ZSrYHrVK_7s&t=2s

4. If modifying a mission in flight, it is recommended to drop out of NAV mode, back to manual mode, before re-uploading, and initializing the modified mission, otherwise QGroundControl may enter you into a loiter circle while the mission is being modified.

Appendix A.
Xflight Technologies LLC Terms, Conditions and Warranty

1. **PARTIES.** This Contract represents the terms and conditions of sale of Xflight Technologies Products by and between Xflight Technologies LLC, of 1982 State Rd 44, New Smyrna Beach, Florida 32168, USA ("Seller"), and Buyer ("Buyer").
2. **ITEMS PURCHASED.** Seller agrees to sell, and Buyer agrees to buy, one or more of the following products (the "Goods") in accordance with the terms and conditions of this Contract:

| Products |
|--|
| Xflight AutoPilot and related sub-components |
| Xflight AHRS and related sub-components |
| Xflight Autopilot Tuning Kit |
| Xflight TRIM controller and related components |
| Xflight Gyro Controller and related components |
| Xflight Electronic Solid State Switch |
| Xflight Pre-Compliance Lightning Pulse Gen. |
| Xflight Servo Differential Drivers |
| Xflight Servo Voltage Regulator |

3. **FLIGHT CONTROLLER.** Note that the use of the Ardupilot opensource firmware, as used in 3rd party Flight Controllers, in this application is contrary to Ardupilot's Code of Conduct for use in Manned Vehicles, for more info see: <https://firmware.ardupilot.org/>
4. **TRIM & AUTOPILOT COMPONENTS**
Xflight Autopilot and Manual Trim components are ONLY intended for control of trim tabs or secondary flight control surfaces via high torque PWM servos and must NEVER be used for direct control of primary flight control surfaces.
5. **TRIM TABS**
Xflight Technologies is not providing any specific advice on trim tab size, location, installation or servo installation and weight distribution, with possible implications for induced flutter. Always consult with the original designer or kit manufacturer or an aeronautical engineer before making changes to your aircraft
6. **INTELLECTUAL PROPERTY.** Intellectual property created, made, or originated by the officers, employees, or contractors of Seller shall remain the sole and exclusive property of Seller. Any intellectual property associated with Goods, specifically the software, shall remain the property of Seller. Seller retains all rights to its pre-existing intellectual

property and any intellectual property it creates in connection with the development and manufacturing of the Goods of this agreement. Parties agree that Seller will retain ownership of all rights in any invention and work product developed pursuant to the agreement and acknowledges that all materials created by the Seller pursuant to and related to the agreement belong to the Seller under United States intellectual property laws.

7. **WARRANTIES.** The Goods are sold on an "AS IS" basis. SELLER SHALL IN NO EVENT BE LIABLE FOR ANY INCIDENTAL, SPECIAL, OR CONSEQUENTIAL DAMAGES OF ANY NATURE, EVEN IF SELLER HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES. Seller's liability, if any, for defective Goods, is limited to replacement, repair or refund of the defective Goods, at Seller's option for up to 30 days from date of purchase.
8. **PERSONAL USE.** Buyer agrees to limit the operation and use of purchased Goods to personal recreational use. Buyer agrees to not develop or resell Goods, its components, or documentation to another party without Seller's written authorization.
9. **PRODUCT RISKS.** Note that the Xflight Autopilot system utilizes a third-party UAV Flight Controller designed for unmanned aircraft, and its application to experimental aircraft is an experimental application. The performance cannot be expected to be comparable to that of a commercial autopilot system.
Buyer acknowledges that the ownership and operation of the newly developed autopilot and AHRS products, including the subject Goods contemplated by this contract, comes with many unforeseeable risks and potential hazards. Buyer has reviewed the risks, safety hazards and recommendations provided by Seller in the User Guide. Buyer has considered these risks and represents himself as a consumer with a sophisticated understanding of aircraft operation and mechanics, vehicle physics, flying safety protocols, and the concepts underlying the Goods' design. Buyer accepts all foreseeable and unforeseeable risks associated with the ownership and operation of the Goods, components, and related equipment.
10. **INDEMNIFICATION.** Buyer shall defend, indemnify, and hold harmless Seller, including its officers and agents, from any and all actual or alleged claims, demands, causes of action, liability, loss, damage and/or injury (to property or persons, including without limitation wrongful death), associated with the ownership and operation of the Goods of this contract. This indemnity shall apply in all actions, whether brought by an individual or other entity, or imposed by a court of law or by administrative action of any federal, state, or local governmental body or agency, arising out of or incident to any acts, omissions, negligence, or willful misconduct of Buyer, its personnel, employees, agents, contractors, or volunteers in connection with or arising out of Buyer's actions. This indemnification applies to and includes, without limitation, the payment of all penalties, fines, judgments, awards, decrees, attorneys' fees, and related costs or expenses, and any reimbursements to Seller for all legal expenses and costs incurred by it.

11. **REMEDIES ON DEFAULT.** In addition to any and all other rights a party may have available according to law, if a party defaults by failing to substantially perform any provision, term or condition of this Contract (including without limitation the failure to make a monetary payment when due), the other party may terminate the Contract by providing written notice to the defaulting party. This notice shall describe with sufficient detail the nature of the default. The party receiving such notice shall have 30 days from the effective date of such notice to cure the default(s). Unless waived by a party providing notice, the failure to cure the default(s) within such time period shall result in the automatic termination of this Contract.
12. **ARBITRATION.** Any controversies or disputes arising out of or relating to this Contract shall be resolved by binding arbitration in accordance with the then-current Commercial Arbitration Rules of the American Arbitration Association. The parties shall select a mutually acceptable arbitrator knowledgeable about issues relating to the subject matter of this Contract. In the event the parties are unable to agree to such a selection, each party will select an arbitrator and the two arbitrators in turn shall select a third arbitrator, all three of whom shall preside jointly over the matter. The arbitration shall take place at a location that is reasonably centrally located between the parties, or otherwise mutually agreed upon by the parties. All documents, materials, and information in the possession of each party that are in any way relevant to the dispute shall be made available to the other party for review and copying no later than 30 days after the notice of arbitration is served. The arbitrator(s) shall not have the authority to modify any provision of this Contract or to award punitive damages. The arbitrator(s) shall have the power to issue mandatory orders and restraint orders in connection with the arbitration. The decision rendered by the arbitrator(s) shall be final and binding on the parties, and judgment may be entered in conformity with the decision in any court having jurisdiction. The agreement to arbitration shall be specifically enforceable under the prevailing arbitration law. During the continuance of any arbitration proceeding, the parties shall continue to perform their respective obligations under this Contract.
13. **NOTICE.** Any notice or communication required or permitted under this Contract shall be sufficiently given if delivered in person or by certified mail, return receipt requested, to the addresses listed above or to such other address as one party may have furnished to the other in writing. The notice shall be deemed received when delivered or signed for, or on the third day after mailing if not signed for.
14. **ASSIGNMENT.** Neither party may assign or transfer this Contract without prior written consent of the other party, which consent shall not be unreasonably withheld.
15. **ENTIRE CONTRACT.** This Contract contains the entire agreement of the parties regarding the subject matter of this Contract, and there are no other promises or conditions in any other agreement whether oral or written. This Contract supersedes any prior written or oral agreements between the parties.

16. **SEVERABILITY.** If any provision of this Contract shall be held to be invalid or unenforceable for any reason, the remaining provisions shall continue to be valid and enforceable. If a court finds that any provision of this Contract is invalid or unenforceable, but that by limiting such provision it would become valid and enforceable, then such provision shall be deemed to be written, construed, and enforced as so limited.
17. **WAIVER OF CONTRACTUAL RIGHT.** The failure of either party to enforce any provision of this Contract shall not be construed as a waiver or limitation of that party's right to subsequently enforce and compel strict compliance with every provision of this Contract.
18. **APPLICABLE LAW.** This Contract shall be governed by the laws of the State of Florida in the USA.

EXCHANGE OF GOODS

The following provisions relate to the physical exchange of Goods and payment forming the transaction of this agreement.

19. **TITLE/RISK OF LOSS.** Title to and risk of loss of goods shall pass to the buyer upon delivery F.O.B. at the seller's place of home or business to an agent of the buyer including a common carrier, notwithstanding any prepayment or allowance of freight by the seller.
20. **INSPECTION.** Buyer, upon receiving possession of Goods, shall have a reasonable opportunity to inspect the Goods to determine if the Goods conform to the requirements of this Contract. If Buyer, in good faith, determines that all or a portion of the Goods are non-conforming, Buyer may return the Goods to Seller at Buyer's expense. Buyer agrees to securely mail the goods back to buyer with electronic tracking to the address listed above.
21. **PAYMENT.** Payment due shall be made to Xflight Technologies LLC by cash, bank transfer, credit card or PayPal prior to shipment of Goods. If an invoice is not paid when due, seller will not ship Goods to Buyer. In addition to any other right or remedy provided by law, if Buyer fails to pay for the Goods when due or reverses credit card charges after shipment of Goods, Seller has the option to treat such failure to pay as a material breach of this Contract, and may cancel this Contract and/or seek legal remedies.
22. **PAYMENT OF TAXES.** Buyer agrees to pay all taxes of every description, country, federal, state, and municipal, that arise as a result of this sale, excluding income taxes.